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# Split System Air Conditioner







ART COOL Mirror

ART COOL Stylish

ART COOL Econo

# LG's Lifestyle Technology

LG's persistent technological advancements have helped people experience a more pleasant daily life by vitalising the home environment with energy efficient products. LG has built upon these developments to launch sophisticated technologies that vitalise consumers' lives.

Through LG's advanced technologies, air conditioners have evolved from simple cooling devices to a comprehensive air management system that also generates fresher air for the home. This aspect of LG's air conditioners is growing stronger, as the types of filters being introduced are capable of protecting families from various allergies.

All these technological indoor features operate simultaneously while exhibiting low indoor noise levels, ensuring the home environment is not only fresher, but also quiet and relaxing enough to enable a most pleasant sleeping experience for consumers.

Thanks to our innovative technology, LG air conditioners are ideal for use at home and deliver cost-effective solutions for your office environment.





Reduce allergens & odours

Air Purification System



Quiet & Comfortable

Low Indoor Noise & Powerful Air Throw



Energy Efficient

Inverter Technology & BLDC compressor



## **ART COOL**

**Split System Series** 

In addition to stylish design, LG ArtCool Mirror brings a complete air conditioning solution.

## Reduce allergens & odours

The comprehensive air filtration features supply clean, refreshing air.

## Quiet & comfortable

LG air conditioners operate at a low indoor sound level, thanks to LG's unique new skew fan and BLDC motor technology.

## **Energy Efficient**

The advanced inverter technology, high efficient heat exchanger, and improved efficiency of the compressor and inverter drive energy efficiency.

#### **Model View**



ART COOL Mirror

Boasts advanced features and a sleek mirror-like finish. (new white finish now available)



ART COOL Stylish

Stylish Design and advanced features including Changeable panels.



ART COOL Econo

A cost effective split system solution.

## **Advanced Features**

#### Air **Purification** System

Various filtration system protects the user from substances including odours and allergens.



Allergy Safe Filter: LG Allergy Safe Filter blocks neuramnidase and haemagglutinin, which is formed when the allergen breaks up from host cell to proliferate.





Plasmaster Filter: While being easy to maintain, plasma filtration system of LG air conditioner reduces odours.





Triple Filter: Reduces chemical particles and other odour eminating from different sources including tobacco.





NCB Filter: Nano-size carbon filters catch fine odourous particles, and removes odours from the household, thus offering a pleasant environment.





Pre Filter: The Pre filter enables easier cleaning of the air conditioner unit.



Odour Prevention: The Odour Prevention function reduces unwanted odour and mould from the indoor unit.



### Quiet &

LG skew fan and BLDC motor Comfortable technology have achieved a low noise level of 19dB in sleep mode



**Low Indoor Noise :** With the 15° tilted skew fan and BLDC fan motor, the sound level has been decreased in sleep mode to 19dB.





Powerful Air Throw: Keeping cool with fast, powerful cooling, throwing air up to 12 meters. \* Available on models : M18AWN-11, M24AWN-11, M28AWN-11, I18AWN-11, I24AWN-11, I28AWN-11, E18AWN-11, E22AWN-11, E24AWN-11, E28AWN-11





Optimized 4-way Airflow: LG air conditioner delivers cool air to every corner of your room. The 4 way swing function blows the air quickly and efficiently in multi direction.



#### **Energy Efficiency**

Advanced heat exchanger, air outlet, compressor, and inverter technology provides energy efficiency



LG's advanced inverter technology ensures the compressor will vary its speed in order to maintain a consistent temperature providing ultimate comfort and economical use of the system.



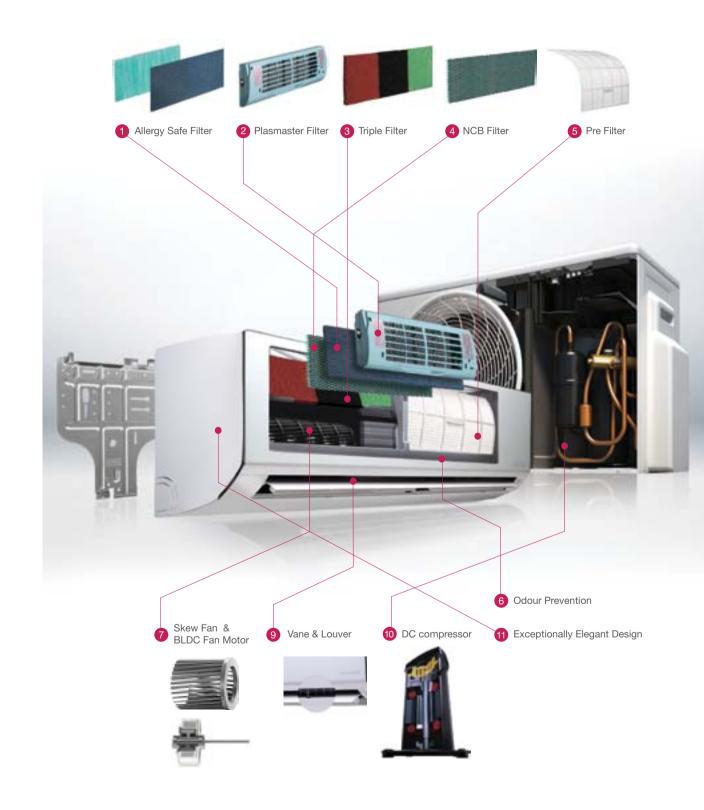
#### **Elegant** Design

LG air conditioners are not just refreshingly efficient, but also exceptionally elegant in design



Moving panel / Clean opening / Unique patterns / Long term design identity building / Crystal-like panel





## Reduce Allergens & Odours with LG's Air Purification System

Allergy Safe Filter

LG Allergy Safe Filter blocks neuramnidase and haemagglutinin, which is activated when the allergen breaks up from the host cell and proliferates. 2 Triple Filter

Captures chemical particles and other odour emanating from different sources including tobacco. Tiny dust particle are burnt and eliminated when captured by the electric field. 4 NCB Filter

Nano-size carbon filters catch fine odourous particles, and remove odours from the household, thus offering a pleasant environment. **5** Pre Filter

The pre filter enables easier cleaning of the air conditioning unit capturing dust particles.

**6** Odour Prevention

The Odour Prevention function reduces unwanted odour and mould forming on the indoor unit heat exchanger.



## **Air Purification System**







#### **Filtration System**

The filtration system of the LG air conditioner is advanced in design and certified of its functionality by world renowned institutes. It works as an invisible hand to provide the clean and reliable air to the user.

#### **Allergy Safe Filter**

Allergy Protein Deactivation

LG Allergy Safe Filter blocks neuramnidase and haemagglutinin, which is activated when the virus breaks up from host cell to proliferate.

## **Allergy Filter** Allergy care filter coated with allergy decomposition substance



captured by





Apatite & Organic / Inorganic Binder

Purified air

The apatite and organic / inorganic captures allergen

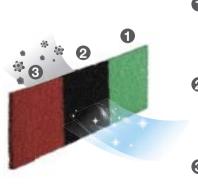
binder contacts and



Certified by British Allergy Foundation

#### **Triple Filter**

Eliminates chemical particles and other odour emanating from different sources including tobacco.





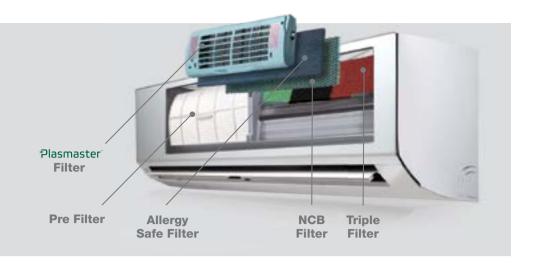
Volatile Organic Chemical (VOC) filter removes odour and hazardous VOCs that is discharged from household materials made with chemical substances.



Formaldehyde filter blocks formaldehyde.



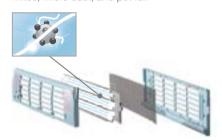
Common odour filter removes ordinary odours.



#### \*Plasmaster\* Filter

Tiny dust particles are burnt and eliminated when captured by the electric field.

The plasma air purifying system can reduce microscopic contaminants and dust. This filter removes house mites, micro dust, and pet fur.



**How it works** 









**Polluted Air** 

Ionizing Dust Charging (+)
Odour Decompos

Filtering of Dust by

Cleaned air

#### **NCB** Filter

Nano-size carbon filters catch fine odourous particles doubly and completely, and removes odours from the household, thus offering a pleasant environment.

#### What is a NCB(Nano Carbon Ball) Filter?

Nano Carbon Ball consists of a vast system of pores of Ultra Nano size. These pores are highly adsorbent, forming a strong chemical bond / attraction to odourous gaseous, and liquid contaminant. Nano carbon, was used for the first time in the world as a deodourizing material.

#### **Pre Filter**

The pre filter enables easier cleaning of the air conditioner unit.

#### **Easy to Open**

Ez-Detachable Grille: The simple bottom to top cover makes cleaning of the air conditioner a lot

#### **Easy to Clean**

Ez-Cleaning Filter: The filter is designed for easier handling and cleaning which thus enables longer use.

#### **Odour Prevention**

The Odour Prevention function reduces unwanted odours and mould build up on the heat exchanger.



#### Drying

By reducing humidity and bacteria left in the air conditioner, the Odour Prevention function removes substances that might be harmful to human body.

#### **Deodorizing**

The indoor environment remains odourless with the advanced deodourizing function.

#### **High Performing**

By preventing the pollution of the heat exchanger by various germs and bacteria, the cooling performance and longevity of the air conditioner is maintained.

## **Quiet and comfortable**









LG's unique new skew fan and low vibrating compressor technology have achieved low noise level in sleep mode.



#### **Low Indoor Noise 19dB**

With low noise level in sleep mode, LG air conditioners provide peace of mind to the user. \* Available on Models: R09AWN-11, R12AWN-11, E09AWN-11, E12AWN-11, I09AWN-11, I12AWN-11



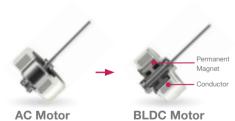


#### **LG** Conventional

**Skew Fan** 

By reducing the surface pressure of the fan blade when in contact with the air, the peak noise is reduced.

**BLDC** Fan Motor



- Low Efficiency
- Difficult precise speed control
- Low Electric and mechanical noise
- Heat Problem during overhauling Precise speed control

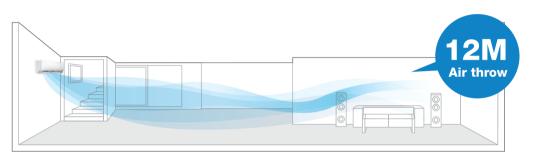
With strong torque and powerful ND magnetism inside the rotor, the BLDC motor provides large air volume and high static pressure. Precise speed control provides 13 different steps which makes operation smoother. Both electrical and mechanical noise is lower, and high speed operation is achieved.

#### **Powerful Air Throw 12m**

LG air conditioner directs air across an area up to 12 meters.

The advanced fluid dynamic chassis design maximizes intake capacity and discharge for optimal airflow of up to 12M. Cooling is fast and powerful, allowing the user to feel comfortable.

\* Available on models: M18AWN-11, M24AWN-11, M28AWN-11, I18AWN-11, I24AWN-11, I28AWN-11, E18AWN-11, E22AWN-11, E24AWN-11, E28AWN-11



#### 4-Way Swing

4-way swing disperses cool air quickly and effectively in multiple directions to each corner of the room.



#### ■ Vertical Air Flow

Direction of air flow can be adjusted in 6 steps, in an up and down direction. This function can cool specific areas much faster.



#### Horizontal Air Flow

Direction of air flow can be adjusted in 5 steps, left & right, and full auto swing. This function also allows the air conditioner to cool specific areas in a short period of time.

#### **Jet Cool**

Jet Cool disperses air evenly at high speed to ensure the room is cooled in just 3 minutes.

Room temperature drops by 5°C depending on room size.



## **Energy Efficient**



The advanced inverter technology, high efficient heat exchanger, and improved efficiency of the compressor and inverter drive energy efficiency.

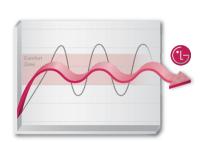


#### Benefits of INVERTER V



#### **Saving Energy**

Highly advanced inverter technology uses less energy.



#### **Maximum User Comfort**

The compressor speed of LG's Inverter V is constantly adjusted and varied to maintain the desired temperature with minimal fluctuation.



#### **Quick Cooling**

Both performance and speed of Inverter V compressor is faster and more powerful, thus being able to cool faster than conventional air conditioners.

#### How it works: INVERTER V Technology

When the air conditioner is initially activated to either heat or cool, the compressor will operate at maximum speed to reach the desired temperature quickly. Once the desired temperature is achieved, unlike non-inverter air conditioners that turn the compressor on and off, LG inverter units adjust and constantly vary the compressor speed to maintain the desired temperature with minimal fluctuation to ensure that your comforts not compromised.

#### **Non-Inverter**

60km/h



60km/h

Excess consumption of fuel due to frequent restarting of motor.



0km/h

#### Inverter



Efficient management of energy by keeping motor running at varying speeds.



#### **Advanced Energy Saving Technology**

#### **BLDC Compressor**

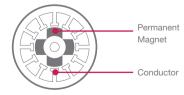
The LG inverter air conditioner comes with a BLDC compressor that uses a strong neodymium magnet. Its compressor thus has improved efficiency compared with AC inverter compressors.



- Minimize Oil Circulation with Oil-Separator system
- 2 Maximize Motor Efficiency
- **3** Minimize Compression Loss

#### **BLDC** Fan motor

BLDC Fan motor used on LG Inverter V makes Quiet cooling possible compared to conventional AC/DC motor. In addition, precise speed control provides 13 different steps and it makes operation smoother.

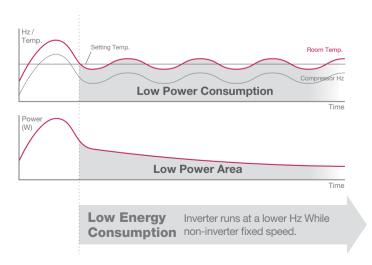


#### **Torque Control**

Delicate torque control enables the compressor to operate at 35Hz and below, which thus minimizes vibration and noise while increasing energy efficiency.

## **Energy Efficiency**

By utilizing a variable speed compressor than a constant speed compressor, the cooling or heating capacity of LG inverter system can be varied to maintain indoor conditions.



## **Stylish Design**



The design of LG air conditioners are stylish. Think of it not just as an air conditioner, but an object that will lighten up your living room.



#### ART COOL Mirror



Chrome Trim Line

Delicately slim yet powerfully constructed



Tempered Glass
Luster and brightness



**High Intensity LED**Elegant display with smart white lit trim



Flow Line
Catchy eye level design that flows evenly from the top all the way to the bottom



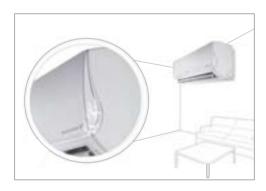
#### **Changeable Panels & Stylish Design**

With ARTCOOL changeable panels you can change the colour of your air conditioning panel to compliment your room's colour scheme.









LG's ARTCOOL Stylish boasts of elegant body line.

\* "Stylish Changeable Panels" only for ART COOL Stylish Model.

 $^{\star}$ Colour panels sold separately.

model	Blue	Silver
R09/R12	PSAPBCB10	PSAPBCV10
R18/R22/R24/R28	PSAPCCB10	PSAPCCV10

Silver color curved line White panel

Blue color curved line Blue panel

Wine color curved line Silver panel

## **Remote Control**



Our air conditioning system can be controlled by various types of remote controllers providing general control to unique function.



**User Friendly Design** 

- Comfortable to grab
- Sliding type



**Easy Use** 

- Large-sized buttons
- Easy to recognize functions with graphics



Remote Control of

ART COOL Mirror

ART COOL Stylish

- 1 Large LCD
- **2** PLASMA
- 3 On/Off
- **4** Temperature Setting
- **6** Operation Mode
- **6** Airflow Step Control
- Jet Cool / Jet Heat
- **8** Room Temperature
- **9** Timer
- **10** Mode Indicator Brightness
- **1** Auto Clean
- Energy-Saving Cooling



Remote Control of

ART COOL Econo

- 1 Fan
- Sleep Mode Auto
- **3** Temperature Setting
- 4 On/Off
- **6** Indoor Fan Speed
- **6** Operation Mode
- Jet Cool / Jet Heat
- **8** Airflow Step Contol
- **9** Room Temperature
- 1 Timer
- **1** Energy-Saving Cooling
- Set / Clear
- **13** Mode Indicator Brightness

## **Model Line-Up**

#### **Advanced Features**



Allergy Safe Filter: Various types of allergy causing symptoms are reduced by the filtration system, largely benefitting the sensitive and allergic users.



Triple Filter: Reduces chemical particles and other odours eminating from different sources including



Plasmaster Filter: Tiny dust particles are broken down when captured by electric field.



Auto Clean: It will decrease air conditioners' odours by reducing the build up of mould.



Pre Filter: The Pre filter enables easier cleaning of the air conditioning unit.



Jet Cool: The optimised design of the air outlet provides strong airflow which cools the room temperature up to 5 degrees in approximately 3 minutes time.



Quiet Operation: LG's unique new skew fan and low vibrating compressor technology have achieved low noise level in sleep mode.

"Available on Models: R09AWN-11, R12AWN-11, E09AWN-11, E12AWN-11, I09AWN-11, I12AWN-11



Powerful Air Throw: Regardless of your location in the room, the powerful airflow of LG air conditioner makes vour feel cool.

\*Available on models: M18AWN-11, M24AWN-11, M28AWN-11, I18AWN-11, I24AWN-11, I28AWN-11, E18AWN-11, E28AWN-11, E28AWN-11,



Optimized Airflow: LG air conditioner delivers cool air to your room. The 4 way swing function blows the air quickly and efficiently in multi direction.



Energy Saving: The advanced inverter technology of LG enables the air conditioner to be more efficient thus saving energy.



Design: Moving panel / Clean opening / Unique patterns / Long term design identity building / Crystal-like panel



Quick & Easy Installation : Perfect finishing / Bigger tubing space / Installation plate improvement / Detachable bottom cover / Elevated service valve / Chargeless / Installation support clip / Compatible with inverter multi system

#### ART COOL Mirror



**>** P.23

#### ART COOL Stylish



**P.24** 

#### ART COOL Econo



**P.24** 

109AWN-11 I12AWN-11 I18AWN-11 124AWN-11 128AWN-11



Quiet Operation / Available on Models : I09AWN-11, I12AWN-11 Powerful Airflow / Available on models : I18AWN-11, I24AWN-11, I28AWN-11

R09AWN-11 R12AWN-11 R18AWN-11 R22AWN-11 R24AWN-11 R28AWN-11



\* Quiet Operation / Available on Models : R09AWN-11, R12AWN-11 Powerful Airflow / Available on models : R18AWN-11, B22AWN-11, B24AWN-11, B28AWN-11

E09AWN-11 E12AWN-11 E18AWN-11 E22AWN-11 E24AWN-11 E28AWN-11











Quiet







Powerful 2-Way Swing Quick & Easy

<sup>\*</sup> Quiet Operation / Available on Models : E09AWN-11, E12AWN-11
\* Powerful Airflow / Available on models : E18AWN-11, E22AWN-11, E24AWN-11, E28AWN-11

































Model			I09AWN-11	I12AWN-11	I18AWN-11	I24AWN-11	I28AWN-11
Cooling Capacity (Min/Rating/Max) kW		kW	0.89/2.50/3.70	0.89/3.50/4.04	0.90/5.20/6.00	0.90/7.40/8.65	0.90/8.00/9.20
Heating Capacity (Min/Rating/Max) kW		kW	0.89/3.21/5.00	0.89/4.00/6.00	0.90/6.30/9.00	0.90/8.60/11.40	0.90/9.60/12.00
Voltage.Frequency/	Phase	V.Hz/ø	220-240.50/1	220-240.50/1	220-240.50/1	220-240.50/1	220-240.50/1
Power Input Cooling/Heating		W	560/730	900/980	1500/1650	2350/2450	2580/2780
Running Current	Cooling/Heating	A	2.7 / 3.3	4.1 / 4.4	6.6 / 7.3	10.4/10.9	11.5/12.3
Starting Current	Cooling/Heating	A	2.7 / 3.3	4.1 / 4.4	6.6 / 7.3	10.4/10.9	11.5/12.3
AEER rated (part loa	ad)	W/W	4.47	3.89	3.46	3.16 (3.64)	3.10 (4.28)
ACOP rated (part lo	ad)	W/W	4.40	4.10	3.85	3.63 (4.46)	3.46 (4.40)
Star Rating	Cooling/Heating		4.0/4.0	4.0/4.0 3.0/3.5		1.5/2.5	1.5/2.0
Air Flow Rate	Indoor,Max.	I/s	200.0	200.0	325.0	366.7	383.3
Moisture Removal		I/h (pts/h)	1.7(3.6)	1.7(3.6)	1.9(4.0)	2.6(5.4)	2.8(5.9)
Noise Level (SPL)	Indoor(high/low) / Outdoor(High) (SPL)	dB(A)±3	38/23 / 45	39/23 / 45	42/35 / 51	47/35 / 52	47/35 / 52
, ,	Sleep	dB(A)±3	19	19	29	29	29
Refrigerant (R410A)	Charge(7.5m)	g (oz)	1000(35.3)	1000(35.3)	1350(47.62)	1800(63.49)	1800(63.49)
Max Pipe Run		(m)	20	20	20	30	30
Connecting Cable		P*mm²	4*1.0	4*1.0	4*1.5	4*2.5	4*2.5
Additional Refrigera	ent	(g/meter)	20	20	20	35	35
Plug Size		(9/11/0101)	10 amp	10 amp	15 amp	20 amp	20 amp
	Cooling	°C	-10 ~ 48	-10 ~ 48	-10 ~ 48	-10 ~ 48	-10 ~ 48
Operating range (outdoor)	Heating	°C	-10 ~ 24	-10 ~ 24	-10 ~ 24	-10 ~ 24	-10 ~ 24
	Indoor (W*H*D)	mm	885*285*205	885*285*205	1030*325*245	1030*325*245	1030*325*245
Net Dimension	Outdoor(W*H*D)	mm	770*545*288	770*545*288	870*655*320	870*800*320	870*800*320
Net Weight	Indoor/Outdoor	(kg)	10/35	10/35	15.5/46	15.5/60	15.5/60
Net Weight							
Service Valve(ø)	Liquid	mm (in)	6.35 (1/4)	6.35 (1/4)	6.35 (1/4)	9.52(3/8)	9.52(3/8)
Outdoor sound pow	Gas	mm (in) dB(A)	9.52 (3/8) 58	9.52 (3/8) 58	12.7(1/2) 65	15.88(5/8) 66	15.88(5/8) 66
Feature	ver level (SVVL)	UD(A)	56	56	65	00	00
	Svetom		•				
Plasma Air Purifying System  Deodorizing filter + Allergy reduction filter		•					
Powerful Air Throw	Allergy reduction litter		-	-	•	•	•
Auto Cleaning			•	•	•	•	•
Durable Coating			•		•		•
			•		•	•	•
Auto Changeover		•		•	•	•	
Jet Cool / Jet Heat		•		•	•	•	
Natural Wind By CHAOS Swing		•		•	•	•	
4-Way Auto Swing		•		•		•	
Wireless Remote Controller (Luminous)		•		•		•	
Sleep Mode  Dehumidification M	ode		•		•	•	•
Auto Restart		•	•	•	•	•	
24-Hour ON / OFF Setting Timer				•		•	
Low ambient operation		•	•			•	
Hot Start		•	•		• •		
Colour Panel (Blue / Silver)						•	
Wired Remote Controller		option	option	ontion	ontion	option	
		option	option	option option		option	
Dry Contact		option	option	option option		option	
Simple Central Controller (A)  Function Controller & Scheduler (B)		-	-	option	option	option	
	d be connected with Pl	195)	-	-	option option option option		option
1 1400 ( AXB SHOUL	a se connected with Pl		-	-	орион	Ориоп	ориоп

- Due to our policy of innovation some specifications may be changed without notification.
  Cooling Capacities are based on an indoor air temp 27°C DB 19°C WB and outdoor air temp. 35°C DB and 24°C WB in accordance with AS/NZS3823.1.1.
  Actual cooling & heating capacity will vary as ambient temperature varies. Please consult your LG sales representative for performance data outside of AS/NZS3823.1.1. Actual country a heating capacity will vary as animoths competition varies. The standard conditions.
   Information contained in this brochure is a guide only and LG strongly recommends that you ask for advice from specialist installers and retailers, who can assist with
- Information contained in this brochure is a guide only and LG strongly recommends that you ask to measuring rooms
   and testing. Specialists can tell you the best size and type of air conditioner suited for your needs.
   Sound level are determined in an anachoic chamber at a distance of 1m, in accordance to KSC9306.
   Actual installed noise levels will vary depending on the installed location.
   AEER=Annual Energy Efficiency Pattio for cooling.
   ACOP=Annual Coefficient of Performance for heating. In accordance with AS/NZS 3823.2
   Sound power level specification is measured at reverberant room according to ISO 3741















R18AWN-UC11 R24AWN-UC1 R28AWN-UC1



















Model R09AWN-11 R12AWN-11 R18AWN-11 R22AWN-11 R24AWN-11 R28AWN-11 Cooling Capacity (Min/Rating/Max n 89/4.00/6.00 Heating Capacity (Min/Rating/Max) kW 0.89/3.21/5.00 0.90/6.30/9.00 0.90/7.10/11.40 0.90/8.60/11.40 0.90/9.60/12.00 Voltage.Frequency/Phase V.Hz/ø 220-240.50/1 220-240.50/1 220-240.50/1 220-240.50/1 220-240.50/1 Power Input W 560/730 1500/1650 2350/2450 2580/2780 Cooling/Heating 900/980 1920/1820 2.7 / 3.3 6.6 / 7.3 10.4/10.9 11.5/12.3 Running Current Cooling/Heating 4.1 / 4.4 8.5/8.1 Starting Current 2.7 / 3.3 41/44 6.6 / 7.3 8 5/8 1 10 4/10 9 11 5/12 3 AEER rated (part load) \\/\/\ 4.47 3.89 3.46 3.46 3.16 (3.64) 3.10 (4.28) ACOP rated (part load) W/W 4.4 4.1 3.85 4.09 3.63 (4.46) 3.46 (4.40) 4.0/4.0 Star Rating 3.0/3.5 2.0/3.0 2.0/3.5 1.5/2.5 383.3 Air Flow Rate 200 200 325 366.7 366.7 Indoor,Max. 1.7 (3.6) Moisture Removal I/h (pts/h) 1.7 (3.6) 1.9 (4.0) 2.6(5.4) 2.6 (5.4) 2.8 (5.9) Indoor(high/low) / Outdoor(High) (SPL) 38/23 / 45 39/23 / 45 42/35 / 51 45/35 / 52 47/35 / 52 47/35 / 52 Noise Level (SPL) 19 29 dB(A)+3 19 29 29 29 Refrigerant (R410A) Charge(7.5m g (oz) 1000 (35.3) 1000 (35,3) 1350 (47.62) 1800(63,49) 1800 (63,49) 1800 (63.49) 4\*1.0 4\*1.5 4\*2.5 Connecting Cable 20 20 20 35 35 Additional Refrigerant (g/meter) 35 Plua Size 10 amp 10 amp 15 amp 20 amp 20 amp 20 amp -10 ~ 48 -10 ~ 48 -10 ~ 48 -10 ~ 48 -10 ~ 48 -10 ~ 48 Operating range (outdoor) Heating °C -10 ~ 24 -10 ~ 24 -10 ~ 24 -10 ~ 24 -10 ~ 24 -10 ~ 24 Indoor (W\*H\*D) 885\*285\*210 885\*285\*210 1030\*325\*250 1030\*325\*250 030\*325\*250 1030\*325\*250 Net Dimension Outdoor(W\*H\*D) 770\*545\*288 770\*545\*288 870\*655\*320 870\*800\*320 870\*800\*320 17/60 Net Weight Indoor/Outdoor 10/35 10/35 17/60 17/60 (kg) 6.35 (1/4) 6.35 (1/4) Liquid mm (in) 6.35 (1/4) 9.52(3/8) 9.52 (3/8) 9.52 (3/8) mm (in) 9,52 (3/8) 9 52 (3/8) 12.7 (1/2) 15 88(5/8) 15.88 (5/8) 15.88 (5/8) Outdoor sound power level (SWL) dB(A) 58 58 65 66 66 66 Feature Plasma Air Purifying System Deodorizing filter + Allergy reduction filte Powerful Air Throw Durable Coating Auto Changeover Jet Cool / Jet Heat Natural Wind By CHAOS Swing 4-Way Auto Swing Wireless Remote Controller (Luminous) Sleep Mode Dehumidification Mode Auto Restart 24-Hour ON / OFF Setting Timer Low ambient operation Hot Start Colour Panel (Blue / Silver) option option option Wired Remote Controller option option option option option option Dry Contact option option option option option option Simple Central Controller (A) option option option option Function Controller & Scheduler (B) option option option option PI485 (\*\*A&B Should be connected with PI485)

#### Note

- Due to our policy of innovation some specifications may be changed without notification.
   Cooling Capacities are based on an indoor air temp 27°C DB 19°C WB and outdoor air temp. 35°C DB and 24°C WB in accordance with AS/NZS3823.1.1
- Actual cooling & heating capacity will vary as ambient temperature varies. Please consult your LG sales representative for performance data outside of AS/NZS3823.1.1.
- Sound level are determined in an anachoic chamber at a distance of 1m, in accordance to KSC9306.

- Actual installed noise levels will vary depending on the installed location.
  AEER-Annual Energy Efficiency Ratio for cooling.
  ACOP-Annual Coefficient of Performance for heating. In accordance with AS/NZS 3823.2
  Sound power level specification is measured at reverberant room according to ISO 3741

### ART COOL

#### Econo









R18AWN-UC11

















Model			E09AWN-11	E12AWN-11	E18AWN-11	E22AWN-11	E24AWN-11	E28AWN-11
Cooling Capacity (N	/lin/Rating/Max)	kW	0.89/2.50/3.70	0.89/3.50/4.04	0.90/5.20/6.00	0.90/6.50/8.65	0.90/7.40/8.65	0.90/8.00/9.20
Heating Capacity (Min/Rating/Max) kW		0.89/3.21/5.00	0.89/4.00/6.00	0.90/6.30/9.00	0.90/7.10/11.40	0.90/8.60/11.40	0.90/9.60/12.00	
Voltage.Frequency/	Phase	V.Hz/ø	220-240.50/1	220-240.50/1	220-240.50/1	220-240.50/1	220-240.50/1	220-240.50/1
Power Input	Cooling/Heating	W	560/730	900/980	1500/1650	1920/1820	2350/2450	2580/2780
Running Current	Cooling/Heating	A	2.7 / 3.3	4.1 / 4.4	6.6 / 7.3	8.5/8.1	10.4/10.9	11.5/12.3
Starting Current	Cooling/Heating	A	2.7 / 3.3	4.1 / 4.4	6.6 / 7.3	8.5/8.1	10.4/10.9	11.5/12.3
AEER rated (part lo	ad)	W/W	4.47	3.89	3.46	3.46	3.16 (3.64)	3.10 (4.28)
ACOP rated (part lo		W/W	4.4	4.1	3.85	4.09	3.63 (4.46)	3.46 (4.40)
Star Rating	Cooling/Heating		4.0/4.0	3.0/3.5	2.0 / 3.0	2.0/3.5	1.5/2.5	1.5/2.0
Air Flow Rate	Indoor,Max.	l/s	200	200	325	366.7	366.7	383.3
Moisture Removal	,	I/h (pts/h)	1.7(3.6)	1.7(3.6)	1.9(4.0)	2.6(5.4)	2.6(5.4)	2.8(5.9)
Noise Level (SPL)	Indoor(high/low) / Outdoor(High) (SPL)	dB(A)±3	38/23 / 45	39/23 / 45	42/35 / 51	45/35 / 52	47/35 / 52	47/35 / 52
,	Sleep	dB(A)±3	19	19	29	29	29	29
Refrigerant (R410A)		g (oz)	1000(35.3)	1000(35.3)	1350(47.62)	1800(63.49)	1800(63,49)	1800(63.49)
Max Pipe Run	, , ,	(m)	20	20	20	30	30	30
Connecting Cable		P*mm²	4*1.0	4*1.0	4*1.5	4*2.5	4*2.5	4*2.5
Additional Refrigera	int	(g/meter)	20	20	20	35	35	35
Plug Size		(5,,	10 amp	10 amp	15 amp	20 amp	20 amp	20 amp
Operating range	Cooling	°C	-10 ~ 48	-10 ~ 48	-10 ~ 48	-10 ~ 48	-10 ~ 48	-10 ~ 48
(outdoor)	Heating	°C	-10 ~ 24	-10 ~ 24	-10 ~ 24	-10 ~ 24	-10 ~ 24	-10 ~ 24
,	Indoor (W*H*D)	mm	885*285*210	885*285*210	1030*325*250	1030*325*250	1030*325*250	1030*325*250
Net Dimension	Outdoor(W*H*D)	mm	770*545*288	770*545*288	870*655*320	870*800*320	870*800*320	870*800*320
Net Weight	Indoor/Outdoor		10/35	10/35	17/46	17/60	17/60	17/60
Net Weight		(kg)						
Service Valve(ø)	Liquid	mm (in)	6.35 (1/4)	6.35 (1/4)	6.35 (1/4)	9.52(3/8)	9.52(3/8)	9.52(3/8)
0.44	Gas	mm (in)	9.52 (3/8)	9.52 (3/8)	12.7(1/2)	15.88(5/8)	15.88(5/8)	15.88(5/8)
Outdoor sound pov	ver level (SVVL)	dB(A)	58	58	65	66	66	00
Feature						,		
Plasma Air Purifying			-	-	-	-	-	-
	Allergy reduction filter		•	•	•	•	•	•
Powerful Air Throw			-	-	•	•	•	•
Auto Cleaning			•	•	•	•	•	•
Durable Coating			•	•	•	•	•	•
Auto Changeover			•	•	•	•	•	•
Jet Cool / Jet Heat			•	•	•	•	•	•
Natural Wind By CHAOS Swing		•	•	•	•	•	•	
2-Way Auto Swing		•	•	•	•	•	•	
Wireless Remote C	ontroller (Luminous)		•	•	•	•	•	•
Sleep Mode			•	•	•	•	•	•
Dehumidification Mode		•	•	•	•	•	•	
Auto Restart		•	•	•	•	•	•	
24-Hour ON / OFF Setting Timer		•	•	•	•	•	•	
Low ambient operation		•	•	•	•	•	•	
Hot Start		•	•	•	•	•	•	
Colour Panel (Blue / Silver)		-	-	-	-	-	-	
Wired Remote Controller		option	option	option	option	option	option	
Dry Contact			option	option	option	option	option	option
Simple Central Con	troller (A)		-	-	option	option	option	option
Function Controller	. ,		_	_	option	option	option	option
PI485 (**A&B Should be connected with PI485)			1					

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  In accordance with AS/NZS 3823.2

- Sound power level specification is measured at reverberant room according to ISO 3741

## **Brand Power**

LG's consistent efforts in innovation have made LG Air Conditioning and Energy Solution a true global leader in HVAC businesses.



Launched in 2009, LG Electronics Air Conditioning & Energy Solution Company (LG AE) provides total solutions in heating, ventilation, air conditioning (HVAC) and energy. LG AE's offerings include residential and commercial air conditioners, lighting, home and building management systems,v and hotel solutions.

LG AE was formed as part of the company's strategic plan to expand its business horizons to the B2B sector, reinforcing its presence in the commercial products and solutions business. In 2010, along with aggressive reinforcement of its position in commercial air conditioning, LG

established lighting businesses to further increase its focus on B2B and on energy efficient business solutions. Based on its great success in the consumer market, the new Air Conditioning and Energy Solution Company allows LG to be more competitive in the commercial heating, ventilation, air conditioning (HVAC) and energy businesses worldwide. LG expects its strength in air conditioners to become a strong driver of growth for the entire company as the industry expands.

Through its relentless efforts in innovation and development, LG AE is continuing to consolidate its leadership as a global HVAC and energy solution company, with



## Quality **Control**

#### **Standard Test Procedure**



#### **Safety**

Fan Lock / Coil Temp Rising / Water Sprinkling / EMC / Wrong Wiring / ETC



#### **Circumstances**

High / Low Temperature / Hi Humidity / ETC

#16. Check of

leakage current and

voltage withstand

strength after humidity test.

#17. Check of

(Fan Lock etc.)

#20. Check of stability and

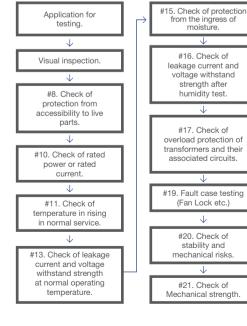
mechanical risks.

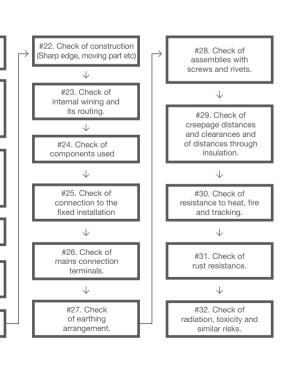
#21 Check of



#### Reliability

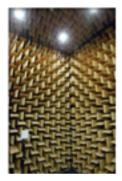
Product Liability / Noise / Vibration-Comp, Cabinet / RPM Test / ETC





#### **Quality Assurance Lab**

Testing labs are equipped with certified equipment and facilities to ensure product reliability and leading technology





Noise Testing Chamber

**Environmental Testing** Chamber

Long Piping and **Elevation Testing** 

#### **Energy Lab**

LG EnergyLab, located in the small town of Wargnies-Le-Petit, near Valenciennes, North of France, is used to field-test upcoming Residential and Commercial Air Conditioning and Heating products. The aim of the Lab is to guarantee the reliability of the new air conditioning & heating products in all seasons, even in extreme weather conditions, before they are commercially available.





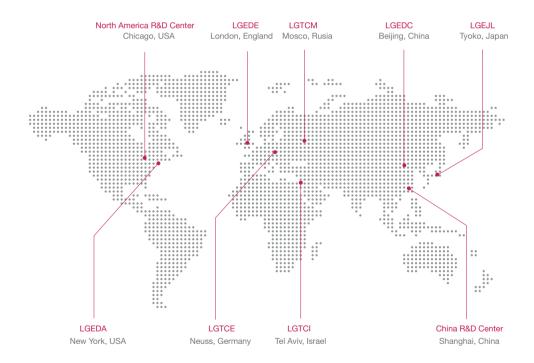


## Research & Development

#### **LG Research & Development Center**

LG Electronics possess over 30 R&D centers around the globe in countries including Korea, United States, China, Russia, Germany, Israel, Japan, France, India, and etc.

Each research center is focused on procuring technology unique to LG, as well as strengthening core competitiveness applicable in all areas of business and developing the engine for future growth.



#### **LG Air Conditioning Academy**

The Academy and its advanced programs provide reliable and trustworthy support to guarantee ultimate comfort.



#### **Awards**

LG air conditioners have been recognized in both outstanding performance and stylish design by diverse world renowned organizations in the form of having received many different prestigious awards.



